

**2700 ALMASOL® OVEN CHAIN LUBRICANT  
605 ALMASOL® VARI-PURPOSE GEAR LUBRICANT**

**ROMERO FOOD PRODUCTS, Santa Fe Springs, CA**

**Five Casa Herrera Model F75138 Tortilla Ovens • SIC 2099 Food Preparations**

**CUSTOMER TESTIMONIAL**

*LE's 2700 penetrates the pins and bushings of the chains and has the ability to withstand heat without oxidizing*

**CUSTOMER PROFILE**

Romero Food Products is located in Santa Fe Springs, CA. They manufacture ethnic foods, specifically Hispanic, to include tortillas, nacho chips, etc. Alfonso Valcarcel is the Plant Supervisor. They have been an LE customer for over six years.

**APPLICATION**

The company uses five Casa Herrera model F75138 tortilla ovens.

**AREA OF INTEREST**

While lubricating with kerosene and graphite during production runs, there were major concerns of food contamination, waste and expensive chain failure due to lack of lubrication.

**LE SOLUTION**

In March 1990, it was recommended that LE's 2700 ALMASOL Oven Chain Lubricant be used in this application. LE's 2700 penetrates the pins and bushings of the chains and has the ability to withstand heat without oxidizing. This lubricant is ideal for all forms of ovens in the baking industry.

**OTHER PRODUCTS USED**

Romero Food Products was also having severe gearbox failures due to excessive moisture in the bearings and gears. The equipment is washed down after each run. LE's 605 ALMASOL® Vari-Purpose Gear Lubricant was recommended for this application. Since converting all their gearboxes to LE's 605, the company has had no gearbox failures. Bob Stewart recommended that drains be installed at the lowest point on their gearboxes with valves.

Romero Foods now drains the water out of the gearboxes once a week. LE's 605 is formulated with 100% paraffinic base oils for heavy-duty service in industrial gearing and contains ALMASOL®, LE's exclusive wear-reducing additive. This EP gear lubricant is long lasting in service, water resistant and nonfoaming. It is very adhesive, protects against corrosive wear and can reduce overheating in a gearbox. As LE's 605 does not emulsify with water, the accumulated water can be drained off and the gearboxes topped off with fresh lubricant.

We wish to thank Alfonso Valcarcel, Supervisor; Robert Romero, Owner and LE Representative Bob Stewart (pictured) for providing the information to prepare this report.



Based on actual user experience. Individual results may vary. Product used not intended to supersede manufacturer's specifications.

**LUBRICATION  
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