

2700 ALMASOL[®] OVEN CHAIN LUBRICANT

GILDA INDUSTRIES, Hialeah, Florida

Baker Perkins Conveyor Oven • SIC 2052 Cookies & Crackers

CUSTOMER TESTIMONIAL

- ▶ Eliminated amperage spikes
- ▶ Prolonged chain life



CUSTOMER PROFILE

Gilda Industries began making Cuban style crackers in Havana before the Cuban revolution. After Fidel Castro took power, they moved their operation to Hialeah, Florida. They distribute their product world wide and are now the largest manufacturer of Cuban style crackers in the world.

APPLICATION

Gilda Industries uses a Baker Perkins conveyor oven to manufacture Cuban style crackers.

AREA OF INTEREST

Several years ago, while using a commercial grade oven chain oil, they noticed spikes in the amperage readings of the motors powering the conveyor chain. This is a sign of the chain pulling and slacking which can lead to premature wear and excessive electricity usage.

LE SOLUTION

LE Lubrication Consultant Jon Toth recommended 2700 ALMASOL[®] Oven Chain Lubricant. LE 2700 is an oven chain lubricant that penetrates completely into the pins and bushings



of the chain and has the ability to withstand heat without oxidizing up to 900°F (482°C). It contains ALMASOL[®], LE's exclusive wear reducing additive.

CUSTOMER COST SAVINGS

After converting to LE 2700, the amperage reading on the motors powering the chains remained steady. The oven chain has also lasted well over ten years, substantially longer than Baker Perkins suggests.

Chief Engineer Rony Garcia stated, "The fact that we are still using the original oven chain is a testament to the performance of 2700 ALMASOL[®] Oven Chain Lubricant."

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OTHER PRODUCTS USED

After noticing the difference in oven chain lubricant performance, Gilda Industries immediately converted the entire plant to LE products.

- 452 ALMASOL Chain & Cable Lubricant
- 1250 ALMASOL[®] High Temperature Lubricant
- 1275 ALMAPLEX[®] Industrial Lubricant
- 4059 QUINPLEX[®] Penetrating Oil & Lubricant
- 1607 DUOLEC[™] Vari-Purpose Gear Lubricant
- 6401 MONOLEC R&O Compressor/Turbine Oil
- 8420 MONOLEC[®] GFS Engine Oil
- 9068 MONOLEC[®] Synthetic Industrial Oil

Lubrication Engineers Inc. would like to thank Chief Engineer Rony Garcia, and LE Lubrication Consultant Jon Toth (pictured) for the information provided to prepare this report.

